


















KSK EQUIPMENT LIST IN VIETNAM

FACTORY 1											
TYPE	MANUFACTURER		MODEL	(mm)			(inch)			REMARKS	Units
				X	Y	Z	X	Y	Z		
M/C		BROTHER	Speedio M200X3 RD	200	440	305	7.9	17.3	12.0	5 axis A-120 to 30° C-360°	2
M/C		BROTHER	Speedio M300X3 RD	300	440	305	11.8	17.3	12.0		1
M/C		BROTHER	Speedio S700X1	700	400	300	27.6	15.7	11.8		1
M/C		BROTHER	Speedio S1000X1	1000	500	300	39.4	19.7	11.8	Rotary table	2
M/C		BROTHER	Speedio R450X1	450	320	305	17.7	12.6	12.0	Pallet changer	1
M/C		HAAS	VF2	762	406	508	30.0	16.0	20.0	BT40	1
M/C		HAAS	VF4	1270	508	635	50.0	20.0	25.0	BT40	1
M/C		FANUC	ROBODRILL α -T14iAL	700	380	300	27.6	15.0	11.8	Rotary table	1
M/C		DMG MORI	MV-40	560	410	460	22.0	16.1	18.1		1
Total M/C										11	
Wire EDM											2
CNC lathe		OKUMA	Genos L250-e	max. Φ 270*250			max. Φ 10.6*9.8				1
CNC lathe		TECNO WASINO	J3	max. Φ 240*310			max. Φ 9.4*12.2				1
CNC lathe		OKUMA & HOWA	HJ-28	max. Φ 280*330			max. Φ 11.9*13.0				1
CNC lathe		OKUMA	LCS250	max. Φ 270*250			max. Φ 10.6*9.8				1
Swiss lathe		Citizen	Cincom L20	max. Φ 20			max. Φ 0.8				1

FACTORY 2											
TYPE	MANUFACTURER		MODEL	(mm)			(inch)			REMARKS	Units
				X	Y	Z	X	Y	Z		
M/C		BROTHER	Speedio S700X2 /HIGH TORQUE	700	400	300	27.6	15.7	11.8		6
M/C		BROTHER	Speedio S1000Xd1 /HIGH TORQUE	1000	500	300	39.4	19.7	11.8		3
M/C		BROTHER	Speedio S1000X1 /HIGH TORQUE	1000	500	300	39.4	19.7	11.8		1
M/C		BROTHER	Speedio S500X1 /HIGH TORQUE	500	400	300	19.7	15.7	11.8		2
M/C		BROTHER	Speedio S500X2 /HIGH TORQUE	500	400	300	19.7	15.7	11.8		3
M/C		FANUC	ROBODRILL α -D21MiB (HGH TORQUE)	500	400	330	19.7	15.7	13.0		2
M/C		FANUC	ROBODRILL α -T21iE (HIGH TORQUE)	500	400	330	19.7	15.7	13.0		2
M/C		MORI SEIKI	SV-400	600	430	460	23.6	16.9	18.1	BT40	2
TOTAL M/C										21	
Wire EDM		Fanuc	ROBOCUT α -1iA	520	370	310	20.5	14.6	12.2		1
Surface grinder		NAGASE	-								1
Surface grinder		OKAMOTO	-								1

INSPECTION INSTRUMENT											
CMM		MITUTOYO	CRYSTA-Apex V574	500	700	400	19.7	27.6	15.7		1
Image dimension measurement device		KEYENCE	IM-8030T							300mm*200mm table (11.8*7.9)	2
Linear height gauge		Mitutoyo	LH-600E								1
Surface roughness tester		Mitutoyo	Surftest SJ-210								1
Hardness tester											1

TOTAL NUMBERS OF M/C -32 *as of 1st November 2023